



- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.051/.046 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0(NATURAL) POST-COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

.060	1.52		
.051	1.30	2.652	67.36
.046	1.17	.750	19.05
.045	1.14	.450	11.43
.030	0.76	.425	10.80
.027	0.69	.312	7.92
.015	0.38	.300	7.62
.012	0.30	.180	4.57
.010	0.25	.175	4.45
.008	0.20	.156	3.96
.005	0.13	.125	3.18
.003	0.08	.078	1.98
.001	0.03	.073	1.85
.000	0.00	.063	1.60
IN	MM	IN	MM

CONVERSION TABLE

RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

644873-1 SHOWN

14	644873-3
11	644873-2
12	644873-1
POST NUMBER OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± .005	3 PLC ± -	4 PLC ± -	ANGLES ± 0°30'
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MATERIAL: FINISH:

APPROVED: D. CLARK	DATE: 25MAY95	NAME: MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT, .045 ROUND POST, TIN PLATED, 17 POSITION, OMITTED POST
SIZE: A1	WEIGHT: -	SCALE: 5:1

CUSTOMER DRAWING

